COROB TOUCH&TINT QUICK GUIDE FOR USE, SETTINGS AND OPTIONS

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MAIN WINDOW

In this window, it is possible to:

- 1. Create a new order.
- 2. Dispense the selected order.
- 3. View prices.
- 4. Print labels.
- 5. Filter orders.
- 6. View the last created or dispensed orders.
- 7. Delete, edit, or save an order.
- 8. Delete or modify a custom formula not yet dispensed or clone a non-custom formula for an already dispensed one.
- 9. Choose the database.
- 10. View the base image, which is available in Xdata.



Indicating icon :-

- i. Dispenser is connected via Bluetooth/ usb.
- *ii.* Firmware update currently inactive.
- *iii.* Operator icon changes as per admin/ guest / normal user rights set in **operator settings**



Prices are shown in blue color to indicate that all price data have been correctly configured and no data is missing.



CHOOSE THE DATABASE

Click on the database icon 😫 to select the database.

Choose the Database	
2.42 DEMO GDATA 04-02-14	\bigcirc
2.42 DEMO GDATA 04-02-14	

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DISPENSER

You must select the dispenser present in the list.

It will show the status of the dispenser.

This window loads the list of available dispensers in the Bluetooth vicinity. You can initiate the scan explicitly using **Rescan Dispensers**.



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CREATE ORDER

Press the **NEW** button. Select formula, Product and Subproduct, Can size, N° of cans to be dispensed, and customer's name.

that will be associated with the order.



A saved formula is available in the formula list. Two symbols in the top right allow you to filter custom, standard, and favorite formulas.

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CREATE ORDER

On the right are the colorants used in the formula for the selected order.

<u>نې</u>

The button at the top right of the window allows you to display the program settings.

A custom formula differs from the others because the color chip has stripes.



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Use the Info icon on the main window to display some additional information about the color information, the base product, or the details of the customer associated with the order.

Base Info





DISPENSING

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DISPENSING {3G/4G}

Press the Tint

button.

The bottom status window shows the percentage of disp ensing done, time left to finish, and any actions to be taken by the user.





Once the dispensing is complete, the order switches from the section **Preparing** for the section **Done.**

Note: This progress status is available for 3G and 4G dispensing machines.



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DISPENSING {5G}

Press the **Tint** button.

A pop-up window displays colorant-wise dispensing progress status with time remaining to dispense each colorant.

Once the dispensing is complete, the order switches from the section **Preparing** to the section **Done**.

Note: This progress status is available for 5G machines with the latest firmware loaded.



OPTIONS MENU

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OPTIONS MENU

From the menu, you can:

- Create a new formula.
- Refill colorant levels.
- Control the dispenser.
- Insert new customers.
- Search for orders in history.
- Manage shop information
- Manual Dispense
- Statistics
- Send feedback in case of a program error.
- Change program settings.





NEW FORMULA

- Enter the formula name (Key 1, 2, 3). The red square indicates that at least this key must be set because it is used by the program to sort the formula during selection.
- 2. Associate an RGB color (Color Picker).
- 3. Select Product, Subproduct, Base and Can size.
- 4. Insert or edit comments.
- 5. Add color quantity for tinting.



NEW FORMULA

COLOR PICKER

Set the RGB triplet values of the formula you are creating.

Touch to adit Product	New formula	- 2.42 DEMO GDATA 04-02-14	
No product selected		No subproduct select	
Base No base selected		Can size No can size selected	
Color Key1 myformula	Color Key2 Color Picker	Color Key3	Dinsert/Edit comment
		R 🔶 100 🕂	
BS - MAGENTA		G ⊖ 50 ⊕	
MEDIUM - WATER PRODUCT		B (p (t)	
NEUTRAL - SOLVENT PROD.			
NS - RED LC			
PS-GREEN		RED - SOLVENT PRODUCT	
			Cancel CA Tint V OK
	•	• =	Ť



SCALE COLORANT QUANTITIES IN GRAVEMETRIC/ VOLUMETRIC



Provision for change Custom can size in volume or in weight.

The user can now scale a recipe from gravimetric can size to volumetric and vice versa, depending on the database, which has both volumetric and gravimetric can sizes. **Note:** All bases should have appropriate base fill values for this conversion.

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RESCALE COLORANT QUANTITIES FOR A CUSTOM FORMULA

When creating a new custom formula, if you change the can size, the program recalculates the colorant quantities to adapt the formula to the new can size.



REFILLING COLORANT LEVELS

Press the Refill button.

Some warning symbols indicate that the levels are to be checked.

- The current level is below the critical level. Tinting a formula with this colorant will not be allowed.
- \triangle
- The current level is below twice the value of the critical level. Tinting is not prevented, but the program warns you to check the colorant level.





CONTROLLING THE DISPENSER

The **Dispenser**

commands window allows you to execute some basic commands with the machine.

The information "Colorant compatibility" refers to the correct match between database and configuration (QR code).

The type of commands available depend on the machine devices that are present on the machine and configured.

Dispenser commands Serial Number: D21P0465 Family: evo Parallel Quantity (cc) (\pm) Purge 1.00 Reset Sequentia (+)(-)Nozzle cleaning Stirring 30 Shelf commands Select Circuit id Time (sec) \odot \bigcirc (-)(+)Close Autocap Open Autocap 10 Recirculation 128 X Close 101 ۲

CONTROLLING THE DISPENSER

MACHINE COMMANDS

Command	Info
Reset	This is a general machine reset command. It interrupts any process in progress and brings the machine in its initial status: automatic machine devices such as shelf or autocap will be moved and reset to zero position.
Purge	This command allows you to purge colorant from machine circuits, to clean the dispensing nozzles. Parallel: it dispenses a certain amount of colorant from all the dispensing circuits, in groups. Type the Quantity in cc, place a can on the shelf and press on the Purge button. Sequential: it dispenses a fixed amount of colorant from each dispensing circuit, one after the other.
Nozzle Cleaning	This command allows to clean nozzle of each circuit.
Recirculation	This command allows to recirculate circuits chosen as per the durations provided.
Stirring	This command allows you to execute a stirring process on all circuits.
Shelf commands	This command allows you to move the automatic shelf up 👩 or down 👩
Autocap commands	This command allows you to open or close the Autocap.

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CUSTOMERS

Window for customer management: insert, edit, search, delete.

Enter and edit customer data. Any invalid input is highlighted in red before saving.

The customer's name is mandatory.

The **Export visible** button allows you to export only the filtered list that is visible in the window.



SEARCHING ORDERS HISTORY

By pressing the **Details** button from the customer list, you will display all the orders associated with the selected customer.





SEARCHING ORDERS HISTORY

The window lists all the dispensed orders. You can search the list or filter the displayed orders within a certain time period (use the calendar).

Enable Only custom formulas to display, only dispensed custom formulas.

Press the Sicon to recall the dispensed order in the main window and make it available for dispensing or editing again (the order will be inserted in the Preparing section). Press the icon to display the detailed information on this order.





- The **Export visible** button allows you to export only the filtered list that is visible in the window.



SHOP INFO

Enter the information about your Point of Sale (shop). In the main window, when creating a dispensing order, the shop information is associated with each order and helps filtering to make later analysis, so it is very important.



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MANUAL DISPENSE

You can dispense a color manually by creating on the spot a formula selecting the amounts in this window and the size of the can.

- 1. Select the desired can size for tinting.
- 2. Enter the quantity of the colorants that are to be tinted.
- 3. Dispense the colorants.

Can size 375 ml	\odot		
	Com	position	
MEDIUM - SOLVENT PRODUCT	0.1 ml 🚺	MEDIUM - WATER PRODUCT	7 0.1 ml (
	Availabl	e Colorants	2
BS - MAGENTA			
MS - YELLOW LC		NEUTRAL - SOLVENT PROD.	
NEUTRAL - WATER PRODUCT		NS-RED LC	
PASTEL - SOLVENT PRODUCT		PS - GREEN	
RED - SOLVENT PRODUCT		RED - WATER PRODUCT	
Manual Dispensing			2

PURGE STATISTICS

The window lists the purge history for the available colorants. You can filter the displayed purge history records by a certain time period (use the calendar).

- Overview: Displays date-wise purged colorant quantities for the selected time frame.
- Details: Displays the cumulative colorant quantities for each colorant within the filtered time frame.
- 3. The displayed information can be exported in Excel format.



DISPENSING HISTORY

This window captures the manual dispensing history, which includes the date of dispensing, colorants dispensed, and their respective quantities. The records can be filtered for a specific date range and exported in an Excel format.





FEEDBACK

This is a very useful tool to provide feedback, report a malfunction, or ask for information.

The feedback will be sent to COROB.

Always write in detail the conditions and exact context in which the problem took place and include your email address.





FEEDBACK NOTIFICATION

1. The user now receives a feedback notification on receipt of the email at the support end.

Note: The network connection should be consistent for success.

2. In case of network failure, the user receives a notification on the UI.





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SETTINGS

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SETTINGS

- License
- Software validity
- Operators
- Admin settings
- Purge settings
- Can Settings
- Analytics Sync
- User Interface
- Prices
- Printers
- Dispenser configuration
- Database
- Import theme
- About

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LICENSE

In this window, you can unlock the connected dispensers. The list in the advanced interface will include all dispensers configured and those that can be unlocked.



Operator management window. By default, operators are disabled. The guest operator can access the program without a password. He can only access the basic program functions.



Indicates a user with admin rights; the same can be seen in the main window.



Indicates user with guest rights; the same can be seen on the main window.



Indicates user with normal user rights; the same can be seen on the main window.





Only the administrator can insert a new operator, set the corresponding permissions and functions, or disable operators.

The administrator can also force the reset of the password for the operator being configured or force a password change at the operator's next login. Permissions:

- Formula edit: dispensing
- Refill (colorant levels) Dispenser Commands Settings
- Manual Dispensing Prices
- Database functions





The admin creates the users. At first login, each user can create his own password.



This symbol next to the user means that he will have to enter a new password.

For each operator, you can set a session timeout (in minutes); if the program is not used for this time (program inactivity time), the program working session will be logged off, and the operator will have to re-enter the password.



It is possible to reset the admin password if it is lost.

Click on "I forgot my password."

It will redirect to a page where two options are given; select one:

Step1:-

• Send a request code via phone.

OR

• Send the request code via email.

Step 2:-

Enter the reset code shared by technical support and click on the reset password button.



SOFTWARE VALIDITY – ADMIN LOGIN

- 1. When the operator management window is enabled, the software validity module gets enabled.
- 2. Admin users need to click on set passphrase, which allows them to enter the passphrase.
- 3. Here, the validity period is set for locking the Touch&Tint used by non-admin users to a specified time range.
- 4. The user's license is about to expire as per the warning days set.
- 5. By clicking on the Apply button, the password is set for the next 30 days.
- 6. Admins can remove the passphrase set by using the Remove button.

Note: 1. The validity period cannot be set below 30 days.

2. Warning days cannot be less than a day. Page 37 / TOUCH&TINT – USE & SETTINGS QUICK GUIDE – v5.0





SOFTWARE VALIDITY – NON ADMIN USER LOGIN

The login page shows a warning as per the settings set by the admin user.





SOFTWARE VALIDITY – NON ADMIN USER LOGIN

The login page shows the validity expired. Here, the user needs to enter the passphrase set by the administrator to extend the software's validity.



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SOFTWARE VALIDITY – NON ADMIN USER SETTINGS

Here, the user can extend software validity based on a passphrase shared by admin prior to the validity date.





ADMINISTRATOR SETTINGS

- An admin can decide if the main window should show the formula composition or if you wan t to prevent formula cloning.
- 2. Check the import folder update option if you want that every time a

file *.db is copied into the database import folder, the program imports it automatically at startup.

- 3. Admin can also select Fast/Complete BT scan mode depending on its preference.
- 4. Now it allows tinting by excluding unknown components present in the recipe.

Import folder path:

Local | internal storage | Android | Data | com.corob.touchandtint | Data | Sync | Import



PURGE SETTINGS

Configuring purge options allows you to optimize this process and reduce colorant usage.

Parallel = from all circuits Sequential = one circuit at a time.

- 1. You can split the number . of circuits into two batches to execute the purge on circuits.
- 2. You can set the possibility to skip Purge.

Purge can also be scheduled to take place at specified time intervals.



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CAN SETTINGS

- With this feature, the user can configure the can heights in the software for optimal auto-shelf movement.
- Based on the configuration of the reference photocell, these heights will be used to move the automatic shelf before and after the TINT operation.

License	Can Settings					
Operators	Can description	Can height (mm)	Maximum can height(mm)	Minimum can height(mm)	Always Iower shelf	Reference position
Admin settings	375 ml	1	0	0		
Purge settings Can Settings	500 ml	0	0	0		
Analytics Sync	750 ml	0		0		
User Interface	1000 ml	0	0	0		
Prices	2500 ml	0	0	0		
Printers	2000 ml	0				
Dispenser configuration			Ur	odate		
						X Back
		•	•			Ť

ANALYTICS SYNC

The synchronization function allows you to send order history information to the cloud for statistical purposes. The option Enable automatic analytics synchronization sends the export of the order history to the cloud once a day. An active internet connection is required.

The program exports only the dispensing orders made after the last synchronization was executed.

To execute synchronization at any moment, press *Sync now*.



USER INTERFACE

In this window, you can change the appearance of the application and decide which information to show.

Here, you can also enable or disable the custom can size.

You can change:

- 1. Language selection.
- 2. time range for order history in the main window.
- 3. application font size and zoom changes (screen objects).
- 4. which base information to display during order creation.
- 5. units of measurement used in the levels window and formula edit window.
- 6. which is the primary color key used to display formulas.
- 7. Rounding of the formula
- 8. Custom labels can be implemented as an identifier for a product, subproduct, color, or standard price.



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PRICES

This is where you can set all the parameters in order to display the order price in the main program window. You can use the single price settings functions or the export and import functions. The Export/Import functions allow you to easily configure all price and markup parameters by exporting and loading an Excel file.

Show prices in home page	
Only show total price in home page	
Show taxes separately	
Enable hide and show price	
Select price algorithm from main screen	
Discount	
Currency	
E	×
Price Rounding	
2nd decimal digit	\odot
Algorithm	
MRP Price Calculation	\odot
Don't allow markup and taxes override from update	
Tax Label (leave empty to use standard translation)	
IVA	X

Bases Tax (%):	X
Colorants Tax (%):	
22	X
Set all markups	
Bases Price Parameters	
187 cans	\odot
Colorant Price Parameters	
23 colorants	\odot
Export prices	
Import prices	



PRICES EXCEL FILE STRUCTURE

The first time you have to configure prices using the Excel file import/export function is:

1. Press Export Prices to save the Excel file with all the bases and colorants for both calculation types (STD and MRP). 2. Fill in the data for prices, markups, taxes, etc.

3. Press Import Prices to load th program

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IMPORT









PRICES

BASES

Window for association of prices to the bases.

The import price feature makes price configuration very quick.

Come to this window to change the prices per base, only in case the import has failed or if you want to make single, quick changes.

Base paint cans are grouped together based on the product or subproduct they are allowed for.

MEDIUM-SO - BRITISH4800 - SOLVENT 🔗 2 cans	
MEDIUM-SO - COLTEC - SOLVENT 🔗 2 cans	
MEDIUM-SO - RAL HR - SOLVENT 🔗 2 cans	
MEDIUM-WA - COLTEC - WATER 🔗 5 cans	
MEDIUM-WA - DAWN EXT - WATER 🔗 4 cans	
MEDIUM-WA - DAWN INT - WATER 🔗 3 cans	
MEDIUM-WA - EUROTREND - WATER 🔗 3 cans	
MEDIUM-WA - MATRIX PLUS - WATER 🔗 3 cans	
MEDIUM-WA - MOODSCAPES - WATER 🔗 4 cans	
MEDIUM-WA - NOVA 2024 - WATER 🔗 5 cans	
MEDIUM-WA - SPIRIT - WATER 🔗 4 cans	

PRICES

COLORANTS

Window for the association of prices with the colorants.



The import price feature makes price configuration very quick.

Come to this window to change the prices per each colorant, only in case the import has failed or if you want to make a single quick change.

You can set:

- 1. Colorant Cost per Unit (€/L)
- 2. Colorant Markup:



PRINTERS

Window to select the printer model to use.

The following Bluetooth[®] printers are supported by T&T:

- Epson LabelWorks LW-600P (option to print Label 1)
- Seiko DPU-S445 (option to print Label 1)
- Zebra ZQ120 (option to print Label 1 or Label 2)

In case you need other printer models to be added for possible configuration, contact COROB to implement them.

Only printers with Bluetooth[®] connections can be added. Page 51 / TOUCH&TINT – USE & SETTINGS QUICK GUIDE – v5.0



Label 1

PRINTERS

To print from the T&T program, it is not necessary to install any drivers. You must pair the device to the printer via Bluetooth[®] connection.

Press the **Refresh** button to search for the presence of devices. When the printer is detected, the following pop-up window appears:







PRINTERS

Press Pair.

When the two devices are correctly paired, the screen will display the available printer information: Select or tick the printer to set default in case multiple printers are used. Once the connection has been established, you can print from the main window (**Print** button).





PRINTING FROM THE MAIN WINDOW

A list of available printers will be shown on the screen.





DISPENSER CONFIGURATION

The EVOservice configuration program converts all configuration data into **QR codes/.cal files that must be read** by T&T.

Configuration is done in two ways:-

1. Reading all QR codes for machine configuration is essential to making the machine work. If it has not been done by the Setup Wizard, you must read the QR codes from this settings page.

- 2. Reading a single file transfer from EVOservice (.cal file). It has to be uploaded from a local path and works quicker compared to scanning QRs.
- 3. If a machine configuration is already present (i.e., you have read some QR codes/.cal file before), you will have to load a new configuration (because the

machine circuit configuration has changed).You have to

remove the existing configuration by pressing Reset configuration. Then, proceed with reading the new set of QR codes/.cal file.





DATABASE

- 1. You can view the list of all available databases and can configure it for usage. You can check the databases which you want to set as enabled for active usage. Also, you can delete configured database permanently, except active ones.
- You can view the list of all enabled databases and can switch the database to apply and use it in the program.
- 3. Import the database that is uploaded in the COROBCloud, by typing database code.
- 4. Import the COROBCloud format database (Xdata file) from a disk folder.
- 5. Export custom formula from current database.



IMPORT THEME

- You can import in the program the theme that is uploaded in the COROB Cloud by typing here the theme code.
- 2. Press Reset themeto default to go back tothe program's defaulttheme.



coroh

ABOUT

The About window contains information about the program version and copyright notes.

Admin settings	COROB TOUCH&TINT Version: 5.0.0	
Purge settings	Build version: 5.0.1 � touchandtint-v4.19.2-23-g0b79317a (arm64 on android arm64) NextDriver version: 2.5.0 beta 1	
Can Settings	© COPYRIGHT 2020, COROB S.p.A All rights reserved www.corob.com This software uses Qt. Qt and its use are covered by the LGPL-3.0.	
Analytics Sync	Copyright © 2016 The Qt Company Ltd. END USER LICENCE AGREEMENT AND OPEN SOURCE SOFTWARE INFORMATION	
User Interface	PLEASE READ THIS SOFTWARE LICENSE AGREEMENT ("LICENSE") CAREFULLY BEFORE USING THE COROB SOFTWARE. By using the COROB software needed to run the color matching and/or color dispensing processes, you are	
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